



Teflon™ FEP 9898

Fluoroplastic Resin

Product Information

Typical Applications

Applications for Teflon™ FEP 9898 include small diameter, thin wall wire and cable insulation; industrial film; and intricate or thin wall parts made by injection molding.

Description

Teflon™ FEP 9898 is a melt-processible fluoroplastic resin available in pellet form. It is a copolymer of tetrafluoroethylene and hexafluoropropylene, without additives, that meets the requirements of ASTM D 2116 Type II. With a relatively high melt flow rate and improved high frequency electrical properties, Teflon™ FEP 9898 has been designed for high-speed extrusion of thin coatings on small-gauge wires. Table 1 shows the typical property data for Teflon™ FEP 9898.

As shown in Table 1, this resin provides the electrical and mechanical properties needed for low voltage applications. In addition, Teflon™ FEP 9898 has a higher melt flow rate than most other fluoroplastic resins. This permits higher extrusion speeds and easier processing, making Teflon™ FEP 9898 a cost-effective alternative for producing thin-wall extrusions.

Teflon™ FEP 9898 is designed and made to have improved dissipation factor at high frequencies, and to have significant plate-out resistance in melt extrusion. It is suitable as a solid insulator and as a foamed insulator when used with an appropriate nucleant in a nitrogen gas injection process.

Teflon™ FEP 9898 is used when traditional extrusion and molding processes are required for producing products with the superior properties of a fluoroplastic resin. Compared to other thermoplastics, the high melt strength and thermal stability of Teflon™ FEP 9898 can be used to improve processing rates. Compared with other fluoroplastics, creep resistance at high service temperatures provides a superior balance and level of end-use properties. Teflon™ FEP 9898 combines the processing ease of conventional thermoplastics with many properties similar to those of polytetrafluoroethylene.

Properly processed products made from neat Teflon™ FEP 9898 resin provide the superior properties characteristic of fluoroplastic resins: chemical inertness, exceptional dielectric properties, heat resistance, toughness and flexibility, low coefficient of friction, non-stick characteristics, negligible moisture absorption, low flammability, performance at temperature extremes, and excellent weather resistance.

In a flame situation, products of Teflon™ FEP 9898 resist ignition and do not promote flame spread. When ignited by flame from other sources, their contribution of heat is very small and added at a slow rate with very little smoke.

Processing

Teflon™ FEP 9898 can be processed by conventional melt extrusion, and by injection, compression, and transfer molding processes. High melt strength and heat stability permit the use of relatively large die openings and high temperature draw-down techniques that increase production rates. Reciprocating screw injection molding machines are preferred. Corrosion-resistant metals should be used in contact with molten fluoroplastic resin. Extruder barrel should be long, relative to diameter, to provide residence time for heating the resin to approximately 400 °C (750 °F). For more detailed processing information, including recommended draw-down ratios, consult your Chemours representative.

Safety Precautions

Before using Teflon™ FEP 9898 resin, refer to the Material Safety Data Sheet and the latest edition of "The Guide to the Safe Handling of Fluoropolymer Resins," published by The Society of the Plastics Industry, Inc. (www.fluoropolymers.org) or by PlasticsEurope (www.plastics-europe.org).

Open and use containers only in well-ventilated areas using local exhaust ventilation (LEV). Vapors and fumes liberated during hot processing of Teflon™ FEP 9898 should be exhausted completely from the work area. Contamination of tobacco with these polymers must be avoided. Vapors and fumes liberated during hot processing that are not properly exhausted, or from smoking tobacco or cigarettes contaminated with Teflon™ FEP 9898, may cause flu-like symptoms, such as chills, fever, and sore throat. This may not occur until several hours after exposure and will typically pass within about 24 hours.

Mixtures with some finely divided metals, such as magnesium or aluminum, can be flammable or explosive under some conditions.

Food Contact Compliance

Properly processed products made from Teflon™ FEP 9898 resin can qualify for use in contact with food in compliance with FDA Inventory of Effective Food Contact Substance (FCS) Notification #947. For details and information, please contact your Chemours representative.

Storage and Handling

The properties of Teflon™ FEP 9898 resin are not affected by storage time. Ambient storage conditions should be designed to avoid airborne contamination and water condensation on the resin when it is removed from containers.

Packaging

Teflon™ FEP 9898 is supplied as pellets and is available in 25-kg single layer plastic bags and in 1000 kg bulk containers.

Table 1: Typical Property Data for Teflon™ FEP 9898 Fluoroplastic Resin

Property	Test Method ¹	Unit	Typical Value
PROCESSING			
Melt Flow Rate (MFR at 372 °C [702 °F]/5.0 kg)	ISO 12086	D 2116	g/10 min
Specific Gravity	ISO 1183	D 792	—
Critical Shear Rate (372 °C [702 °F])	—	Chemours	1/s
MECHANICAL			
Tensile Strength, 23 °C (73 °F)	ISO 12086	D 638	MPa (psi)
Ultimate Elongation, 23 °C (73 °F)	ISO 12086	D 638	%
Flexural Modulus, 23 °C (73 °F)	ISO 178	D 790	MPa (psi)
MIT Folding Endurance (0.20 mm, 8 mil film)	—	D 2176 ²	Cycles
Hardness, Shore Durometer	ISO 868	D 2240	—
ELECTRICAL			
Dielectric Constant, 1 MHz	IEC 250	D 150	—
Dielectric Constant, 1 GHz	IEC 250	D 2520	—
Dissipation Factor, 1 MHz	IEC 250	D 150	—
Dissipation Factor, 1 GHz	IEC 250	D 2520	—
Dissipation Factor, 10 GHz	IEC 250	D 2520	—
Dielectric Strength, short time, 0.25 mm (0.010 in) film	IEC 243	D 149	kV/mm (V/mil)
THERMAL			
Melting Point	—	D 4591	°C (°F)
Limiting Oxygen Index	ISO 4589	D 2863	%
Flammability Classification ^{3,4}	—	UL 94	—
OTHER			
Water Absorption, 24 hr	—	D 570	%
Weather and Chemical Resistance	—	—	—
			Excellent

Note: Teflon® FEP 9898 meets the requirements of ASTM D 2116, Type II.

Typical properties are not suitable for specification purposes.

Statements or data regarding behavior in a flame situation are not intended to reflect hazards presented by this or any other material when under actual fire conditions.

¹ ASTM method unless otherwise specified.

² Historical standard.

³ These results are based on laboratory tests, under controlled conditions, and do not reflect performance under actual fire conditions.

⁴ Current rating is a typical theoretical value.

HOW TO USE THE TEFLON™ BRAND NAME WITH YOUR PRODUCT

Teflon™ is a registered trademark of Chemours for its brand of fluoroplastic resins, coatings, films, and dispersions. The Teflon™ brand name is licensed by Chemours in association with approved applications. Without a trademark license, customers may not identify their product with the Teflon™ brand name, as Chemours does not sell such offerings with the Teflon™ trademark. Unlicensed customers may refer to the Chemours product offering with only the Chemours name and product code number descriptor as Chemours sells its product offerings. There are no fair use rights or exhaustion of rights to use the Teflon™ trademark from buying from Chemours, a Chemours customer, or a distributor without a trademark license from Chemours.

If you are interested in applying for a trademark licensing agreement for the Teflon™ brand, please visit www.teflon.com/license

CAUTION: Do not use or resell Chemours™ materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless agreed to by Seller in a written agreement covering such use. For further information, please contact your Chemours representative. For medical emergencies, spills, or other critical situations, call (866) 595-1473 within the United States. For those outside of the United States, call (302) 773-2000.

The information set forth herein is furnished free of charge and based on technical data that Chemours believes to be reliable. It is intended for use by persons having technical skill, at their own discretion and risk. The handling precaution information contained herein is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Because conditions of product use are outside our control, Chemours makes no warranties, express or implied, and assumes no liability in connection with any use of this information. As with any material, evaluation of any compound under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate under or a recommendation to infringe any patents.

NO PART OF THIS MATERIAL MAY BE REPRODUCED, STORED IN A RETRIEVAL SYSTEM OR TRANSMITTED IN ANY FORM OR BY ANY MEANS ELECTRONIC, MECHANICAL, PHOTOCOPYING, RECORDING OR OTHERWISE WITHOUT THE PRIOR WRITTEN PERMISSION OF CHEMOURS.

For more information, contact us.

Shenzhen Chuangxin Plastic Technology Co., Ltd.

Tel : +86 18676057437 E-mail : xl1797110736@163.com

<https://www.cxinplas.com>